

# Series MD pressure regulators

New

Ports with interchangeable cartridges: threaded (1/8, 1/4, 3/8) or integrated with super-rapid fitting for tube with Ø 6, 8 and 10 mm  
Versions: single, combined with other functions, Manifold



- » Minimal pressure decreases
- » Knob with position lock
- » Tamper-proof system (lockable regulator)
- » With or without overpressure exhaust (relieving)
- » Available versions: Manifold, with by-pass valve, calibrated, locked.

Thanks to the flexibility given by the connection inserts, the regulator can be adjusted within a treatment group so that the regulation knob is in the front or lower position. Once the regulation is locked, it is possible to insert as many security locks through the 4 holes. The by-pass valve allows the fast exhaust of the air introduced. The different springs enable a more accurate adjustment of the pressure.

The Series MD offers multi-sector solutions that ensure saving in terms of installation time, space and costs. Thanks to the solution adopted for the pneumatic connection, it is possible to equip the same element with interchangeable cartridges that can either be threaded, or with an integrated super-rapid fitting, both types available in different sizes. Intermediate cartridges can be also integrated to join multiple functions or with derivation to draw air.

## GENERAL DATA

<b>Construction</b>	modular, compact with pre-formed diaphragm
<b>Materials</b>	see TABLE OF MATERIALS (pag. 3/0.20.02)
<b>Ports</b>	with interchangeable cartridges: 1/8, 1/4 and 3/8 threaded or integrated with super-rapid fitting for tube with Ø 6, 8 and 10 mm
<b>Fixing</b>	in-line; wall-mounting by means of through holes in the body or with a support bracket; panel mounting
<b>Operating temperature</b>	-5°C + 50°C up to 16 bar
<b>Inlet pressure</b>	0 + 16 bar
<b>Outlet pressure</b>	0 + 2 bar    0 + 4 bar 0.5 + 7 bar    0.5 + 10 bar
<b>Overpressure exhaust</b>	with relieving without relieving
<b>Nominal flow</b>	see FLOW DIAGRAMS (pag. 3/0.20.03 and 3/0.20.05)
<b>Fluid</b>	compressed air

**CODING EXAMPLE**

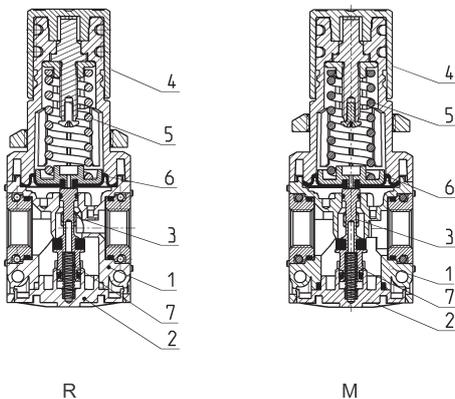
MD	1	-	R	T	0	0	-	1/4	-	■	-	●
----	---	---	---	---	---	---	---	-----	---	---	---	---

<b>MD</b>	SERIES
<b>1</b>	SIZE: 1 = 42 mm
<b>R</b>	TYPERS OF REGULATOR: R = pressure regulator M = Manifold pressure regulator
<b>T</b>	OPERATING PRESSURE (1 bar = 14,5 psi): 0 = 0,5 ÷ 10 bar 2 = 0 ÷ 2 bar 4 = 0 ÷ 4 bar 7 = 0,5 ÷ 7 bar T = calibrated ** B = locked **
<b>0</b>	DESIGN TYPE: 0 = with relieving 1 = without relieving 2 = with relieving and by-pass valve 3 = without relieving, with by-pass valve
<b>0</b>	PRESSURE GAUGE: 0 = without pressure gauge (with 1/8 port)
<b>1/4</b>	PORTS (IN - OUT)*: = without cartridges 1/8 = G1/8 1/4 = G1/4 3/8 = G3/8 6 = tube Ø6 8 = tube Ø8 10 = tube Ø10  * NOTE: if the inlet (IN) cartridge is different from the outlet (OUT) cartridge, both dimensions shall be indicated. Example: MD1-R020-1/4-10
** NOTE: IF THE REGULATOR IS CALIBRATED OR LOCKED, AFTER THE PORTS ADD THE INLET PRESSURE "■" AND THE OUTLET PRESSURE "●"  INLET PRESSURE: ■ = enter the SUPPLY pressure value  OUTLET PRESSURE: ● = enter the OUTLET pressure value for the LOCKED regulator or the maximum value of the ADJUSTABLE pressure for the CALIBRATED regulator  Example of a calibrated regulator with Inlet Pressure = 6.3 bar and Outlet Pressure = 4.5 bar Complete part number: MD1-RT00-1/4-6.3-4.5	

3

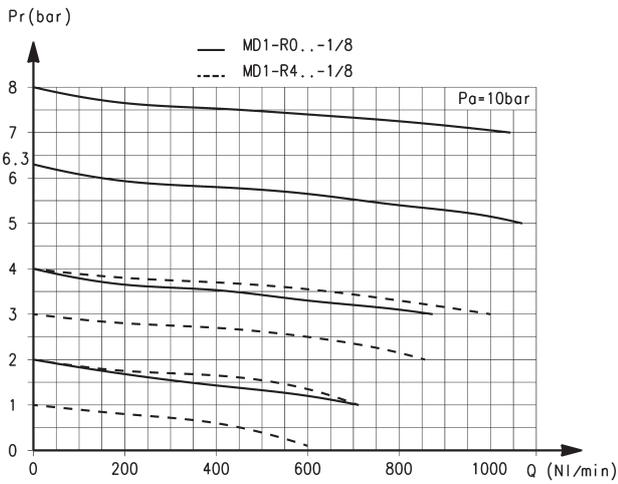
TREATMENT

**Pressure regulators Series MD - materials**

 R = pressure regulator  
 M = Manifold pressure regulator


PARTS	MATERIALS
<b>1 = Body</b>	Polyamide
<b>2 = Valve holder plug</b>	Polyamide
<b>3 = Poppet</b>	Brass
<b>4 = Knob</b>	Polyamide
<b>5 = Upper spring</b>	Zinc-plated steel
<b>6 = Diaphragm</b>	NBR
<b>7 = Lower spring</b>	Stainless steel
<b>Seals</b>	NBR

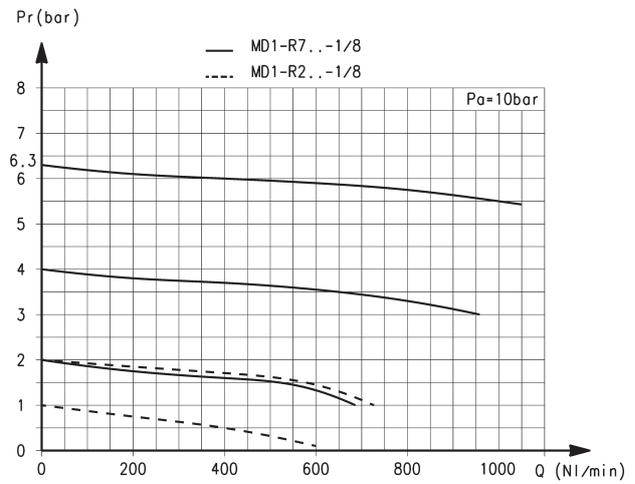
**FLOW DIAGRAMS for regulators with working pressures of 2, 4, 7, 10 bar**



Ports with interchangeable 1/8 threaded cartridges

Pr = Regulated pressure  
Q = Flow

Pa = Inlet pressure

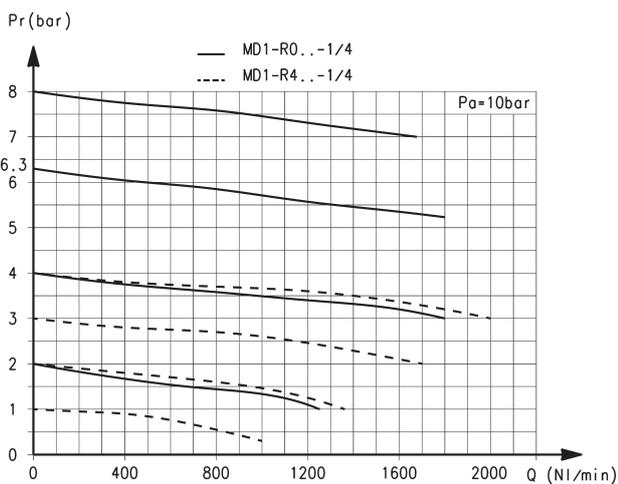


Ports with interchangeable 1/8 threaded cartridges

Pr = Regulated pressure  
Q = Flow

Pa = Inlet pressure

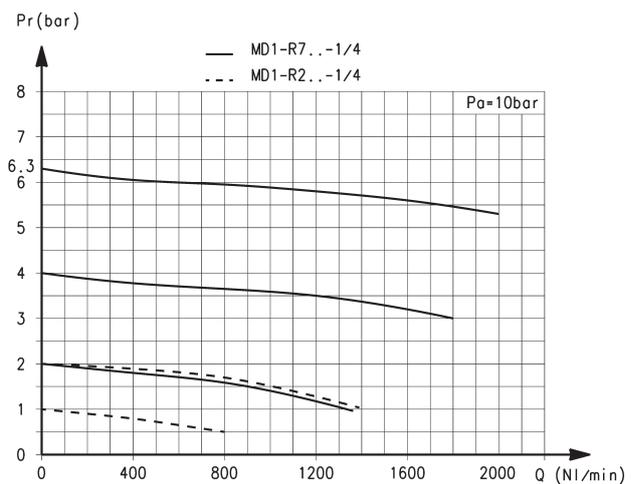
**FLOW DIAGRAMS for regulators with working pressures of 2, 4, 7, 10 bar**



Ports with interchangeable 1/4 threaded cartridges

Pr = Regulated pressure  
Q = Flow

Pa = Inlet pressure

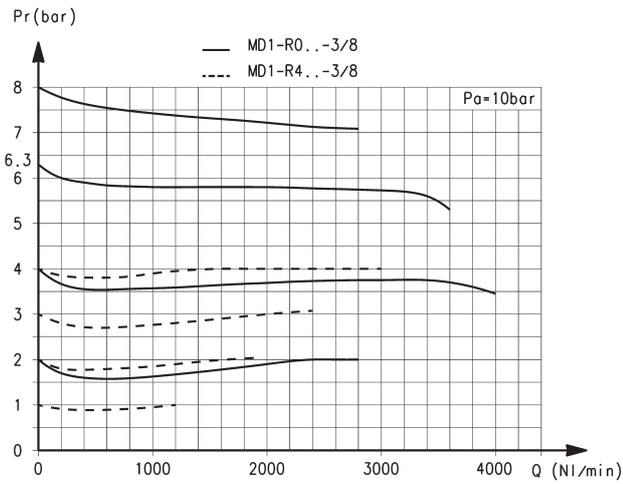


Ports with interchangeable 1/4 threaded cartridges

Pr = Regulated pressure  
Q = Flow

Pa = Inlet pressure

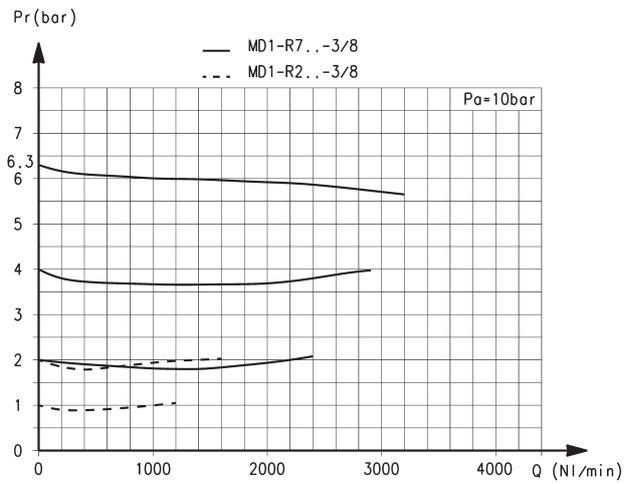
## FLOW DIAGRAMS for regulators with working pressures of 2, 4, 7, 10 bar



Ports with interchangeable 3/8 threaded cartridges

 Pr = Regulated pressure  
 Q = Flow

Pa = Inlet pressure



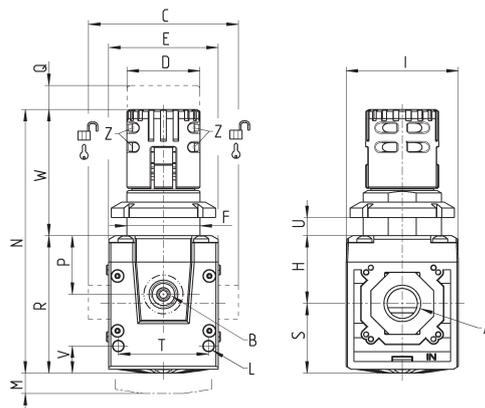
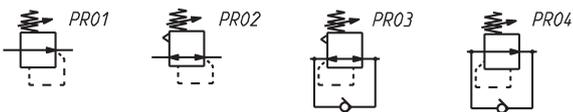
Ports with interchangeable 3/8 threaded cartridges

 Pr = Regulated pressure  
 Q = Flow

Pa = Inlet pressure

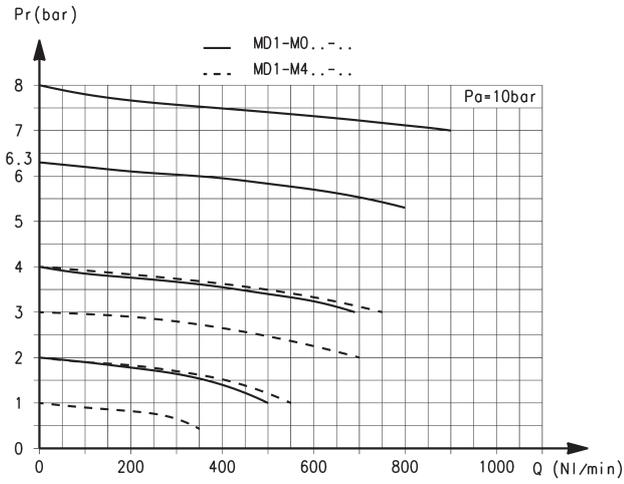
 3  
 TREATMENT

## Series MD pressure regulators - dimensions

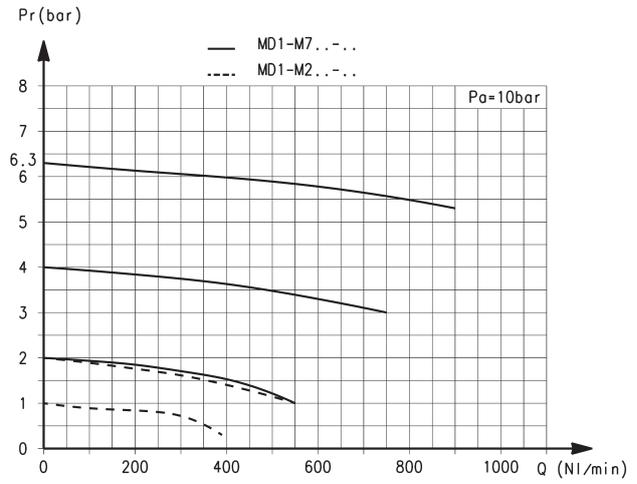

 Pneumatic symbols legend:  
 PR01 = regulator without relieving  
 PR02 = regulator with relieving  
 PR03 = regulator with relieving and by-pass valve  
 PR04 = regulator without relieving and with by-pass valve


Mod.	A	B	C	D	E	F	H	I	L	M	N	P	Q	R	S	T	U	V	W	Z	Weight (Kg)
MD1-R000	-	G1/8	42	Ø28	42	M28X1,5	26.2	43	Ø4	16	102	22.7	4	53.2	27	34.6	0 + 11	10.5	48.8	Ø3.2	0.2
MD1-R000-1/8	G1/8	G1/8	42	Ø28	42	M28X1,5	26.2	43	Ø4	16	102	22.7	4	53.2	27	34.6	0 + 11	10.5	48.8	Ø3.2	0.2
MD1-R000-1/4	G1/4	G1/8	42	Ø28	42	M28X1,5	26.2	43	Ø4	16	102	22.7	4	53.2	27	34.6	0 + 11	10.5	48.8	Ø3.2	0.2
MD1-R000-3/8	G3/8	G1/8	42	Ø28	42	M28X1,5	26.2	43	Ø4	16	102	22.7	4	53.2	27	34.6	0 + 11	10.5	48.8	Ø3.2	0.2
MD1-R000-6	Ø6	G1/8	47	Ø28	42	M28X1,5	26.2	43	Ø4	16	102	22.7	4	53.2	27	34.6	0 + 11	10.5	48.8	Ø3.2	0.2
MD1-R000-8	Ø8	G1/8	62	Ø28	42	M28X1,5	26.2	43	Ø4	16	102	22.7	4	53.2	27	34.6	0 + 11	10.5	48.8	Ø3.2	0.2
MD1-R000-10	Ø10	G1/8	67	Ø28	42	M28X1,5	26.2	43	Ø4	16	102	22.7	4	53.2	27	34.6	0 + 11	10.5	48.8	Ø3.2	0.2

**FLOW DIAGRAMS for Manifold regulators with working pressures of 2, 4, 7, 10 bar**

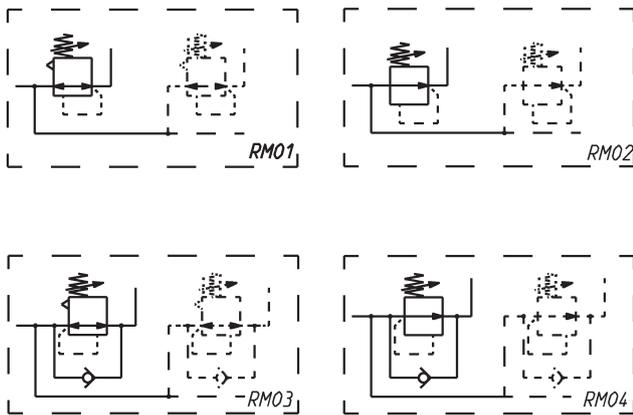


Pr = Regulated pressure  
 Q = Flow  
 Pa = Inlet pressure



Pr = Regulated pressure  
 Q = Flow  
 Pa = Inlet pressure

**MANIFOLD REGULATOR - PNEUMATIC SYMBOLS**



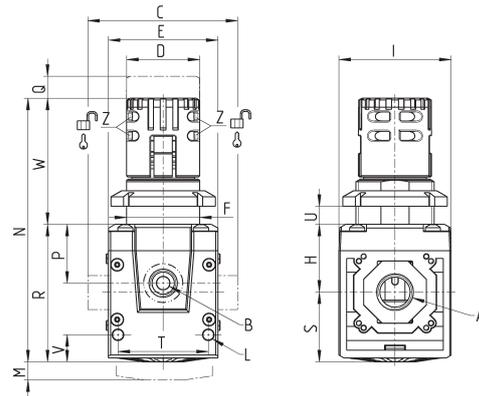
RM01 = Manifold regulator with relieving  
 RM02 = Manifold regulator without relieving  
 RM03 = Manifold regulator with relieving and by-pass valve  
 RM04 = Manifold regulator without relieving, with by-pass valve

## Series MD pressure regulators - dimensions



With the Manifold version it is possible to realize a battery of regulators which are fed by a single source of inlet pressure. Each regulator can be set up at any pressure (lower than the inlet pressure). The front or rear connection of each regulator allows to draw air at the pressure value set on the regulator itself.

There is no limit to the number of regulators that can be connected.



Mod.	A	B	C	D	E	F	H	I	L	M	N	P	Q	R	S	T	U	V	W	Z	Weight (Kg)
<b>MD1-M000</b>	-	G1/8	42	Ø28	42	M28X1,5	26.2	43	Ø4	16	102	22.7	4	53.2	27	34.6	0 + 11	10.5	48.8	Ø3.2	0.2